CLAIMS

What is claimed is:

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- 2 a needle; and
- an elongated blunting member coupled to a flash chamber and to a safety member, the
- 4 blunting member having a blunt distal tip and an opened proximal end for allowing blood to
- 5 flow generally directly to a porous member seated within a member at the proximal end of the
- 6 blunting member;
- 7 the blunting member having a hollow lumen therebetween extending longitudinally
- 8 through the blunting member, the blunting member being disposed coaxially within the bore of
- 9 the needle.
- 1 2. The catheter unit of claim 1, wherein the porous member is functionally open allowing
- 2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash
- 3 chamber.
- 1 3. The catheter unit of claim 1, wherein the flash chamber has a proximal end and a distal
- 2 end and a porous member is attached to distal end of the flash chamber.
- 1 4. The catheter unit of claim 3, wherein the porous member is removable.
- 1 5. The catheter unit of claim 3, wherein the porous member is approximately in the range
- 2 of 35% to 55% of porosity.
- 1 **6**. An intravascular assembly, the assembly comprising:

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2	a tubular introducer sheath having a proximal end, a distal end and a hollow lumer
3	extending longitudinally therethrough;
4	a needle having a sharpened distal tip and a hollow bore extending longitudinally
5	therethrough, the needle being disposed coaxially within the lumen of the introducer sheath;
6	an elongated blunting member having a hollow lumen extending longitudinally
7	therethrough without apertures and having an opened proximal end and a blunt distal tip, the
8	elongated blunting member being disposed coaxially within the bore of the needle;
9	the blunting member being axially moveable from a non-blunting position wherein the
10	blunt distal tip of the blunting member is positioned within the bore of the needle a spaced
11	distance proximal to the sharpened distal tip of the needle, to a distally advanced blunting
12	position wherein the blunt distal tip of the blunting member protrudes out of and beyond the
13	sharpened distal tip of the needle.
1	7. The assembly of claim 6, wherein an at least partially transparent flash chamber is
2	formed on the proximal end of the blunting member; and, wherein the blunting apparatus
3	further comprises:
4	a lumen which extends longitudinally through the blunting member;
5	the assembly being thereby operative such that when the distal end of the needle
6	enters a vessel, such that fluid enters the bore of the needle and passes through the needle and
7	then enters the lumen of the blunting member and exits the blunting member by entering the
8	flash chamber, such that the presence of blood within the flash chamber is visible through at
9	least a transparent portion of the flash chamber and whereby the fluid may contact a porous
10	member which is coupled to a housing for the blunting member.

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- 1 8. The catheter unit of claim 6, wherein the porous member is functionally open allowing
- 2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash
- 3 chamber.
- 1 A catheter comprising
- 2 a needle;
- 3 an elongated blunting member coupled to the needle and to a stopper, the blunting
- member causing blood to flow generally directly to a stopper, the stopper is coupled to a 4
- 5 chamber.

10. The catheter of claim 9, wherein the stopper is porous. 1

- 1 11. The catheter of claim 9, wherein the stopper is removable.
- 1 12. The catheter of claim 9, wherein the stopper has porosity approximately in the range
- 2 of 35% to 55%:
- 1 13. The eatheter unit of claim 9, wherein the porous member is functionally open allowing
- 2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash
- chamber.

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